

# Heli-Coil INCH SERIES UNIFIED COARSE SCREW-LOCK

<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>
<b>2-56</b>	MS21209-C0210	3585-02CN0086	<b>1/4-20</b>	MS21209-C4-10	3585-4CN0250	<b>7/8-9</b>	MS21209-C1410	3585-14CN0875
	MS21209-C0215	3585-02CN0129		MS21209-C4-15	3585-4CN0375		MS21209-C1415	3585-14CN1312
	MS21209-C0220	3585-02CN0172		MS21209-C4-20	3585-4CN0500		MS21209-C1420	3585-14CN1750
	MS21209-C0225	3585-02CN0215		MS21209-C4-25	3585-4CN0625		MS21209-C1425	3585-14CN2188
	MS21209-C0230	3585-02CN0258		MS21209-C4-30	3585-4CN0750		MS21209-C1430	3585-14CN2625
<b>3-48</b>	MS21209-C0310	3585-03CN0099	<b>5/16-24</b>	MS21209-C5-10	3585-5CN0312	<b>1"-8</b>	MS21209-C1610	3585-16CN1000
	MS21209-C0315	3585-03CN0148		MS21209-C5-15	3585-5CN0469		MS21209-C1615	3585-16CN1500
	MS21209-C0320	3585-03CN0198		MS21209-C5-20	3585-5CN0625		MS21209-C1620	3585-16CN 2000
	MS21209-C0325	3585-03CN0248		MS21209-C5-25	3585-5CN0781		MS21209-C1625	3585-16CN2500
	MS21209-C0330	3585-03CN0297		MS21209-C5-30	3585-5CN0938		MS21209-C1630	3585-16CN3000
<b>4-40</b>	MS21209-C0410	3585-04CN0112	<b>3/8-24</b>	MS21209-C6-10	3585-6CN0375	<b>1 1/8-7</b>	MS21209-C1810	3585-18CN1125
	MS21209-C0415	3585-04CN0168		MS21209-C6-15	3585-6CN0562		MS21209-C1815	3585-18CN1688
	MS21209-C0420	3585-04CN0224		MS21209-C6-20	3585-6CN0750		MS21209-C1820	3585-18CN2250
	MS21209-C0425	3585-04CN0280		MS21209-C6-25	3585-6CN0938		<b>1 1/8-7</b> MS21209-C1825	3585-18CN2812
	MS21209-C0430	3585-04CN0336		MS21209-C6-30	3585-6CN1125		MS21209-C1830	3585-18CN3375
<b>5-40</b>	MS21209-C0510	3585-05CN0125	<b>7/16-14</b>	MS21209-C7-10	3585-7CN0438	<b>1 1/4-7</b>	MS21209-C2010	3585-20CN1250
	MS21209-C0515	3585-05CN0188		MS21209-C7-15	3585-7CN0656		MS21209-C2015	3585-20CN1875
	MS21209-C0520	3585-05CN0250		MS21209-C7-20	3585-7CN0875		MS21209-C2020	3585-20CN2500
	MS21209-C0525	3585-05CN0312		MS21209-C7-25	3585-7CN1094		MS21209-C2025	3585-20CN3125
	MS21209-C0530	3585-05CN0375		MS21209-C7-30	3585-7CN1312		MS21209-C2030	3585-20CN3750
<b>6-32</b>	MS21209-C0610	3585-06CN0138	<b>1/2-13</b>	MS21209-C8-10	3585-8CN0500	<b>1 3/8-6</b>	MS21209-C2210	3585-22CN1375
	MS21209-C0615	3585-06CN0207		MS21209-C8-15	3585-8CN0750		MS21209-C2215	3585-22CN2062
	MS21209-C0620	3585-06CN0276		MS21209-C8-20	3585-8CN1000		MS21209-C2220	3585-22CN2750
	MS21209-C0625	3585-06CN0345		MS21209-C8-25	3585-8CN1250		MS21209-C2225	3585-22CN3438
	MS21209-C0630	3585-06CN0414		MS21290-C8-30	3585-8CN1500		MS21209-C2230	3585-22CN4125
<b>8-32</b>	MS21209-C0810	3585-2CN0164	<b>9/16-12</b>	MS21209-C9-10	3585-9CN0562	<b>1 1/2-6</b>	MS21209-C2410	3585-24CN1500
	MS21209-C0815	3585-2CN0246		MS21209-C9-15	3585-9CN0844		MS21209-C2415	3585-24CN2250
	MS21209-C0820	3585-2CN0328		MS21209-C9-20	3585-9CN1125		MS21290-C2420	3585-24CN3000
	MS21209-C0825	3585-2CN0410		MS21209-C9-25	3585-9CN1406		MS21209-C2425	3585-24CN3750
	MS21209-C0830	3585-2CN0492		MS21209-9C-30	3585-9CN1688		MS21209-C2430	3585-24CN4500
<b>10-24</b>	MS21209-C1-10	3585-3CN0190	<b>5/8-11</b>	MS21209-C1010	3585-10CN0625			
	MS21209-C1-15	3585-3CN0285		MS21209-C1015	3585-10CN0938			
	MS21209-C1-20	3585-3CN0380		MS21209-C1020	3585-10CN1250			
	MS21209-C1-25	3585-3CN0475		MS21209-C1025	3585-10CN1562			
	MS21209-C1-30	3585-3CN0570		MS21209-C1030	3585-10CN1875			
<b>12-24</b>	MS21209-C2-10	3585-1CN0216	<b>3/4-10</b>	MS21209-C1210	3585-12CN0750			
	MS21209-C2-15	3585-1CN0324		MS21209-C1215	3585-12CN1125			
	MS21209-C2-20	3585-1CN0432		MS21209-C1220	3585-12CN1500			
	MS21209-C2-25	3585-1CN0540		MS21209-C1225	3585-12CN1875			
	MS21209-C2-30	3585-1CN0648		MS21209-C1230	3585-12CN2250			

# Heli-Coil INCH SERIES UNIFIED FINE SCREW-LOCK

<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	
<b>3-56</b>	MS21209-F0310	3591-03CN0099	<b>3/8-24</b>	MS21209-F6-10	3591-6CN0375	<b>1"-12</b>	MS21209-F1610	3591-161CN1000	
	MS21209-F0315	3591-03CN0148		MS21209-F6-15	3591-6CN0562		MS21209-F1615	3591-161CN1500	
	MS21209-F0320	3591-03CN0198		MS21209-F6-20	3591-6CN0750		MS21209-F1620	3591-161CN2000	
	MS21209-F0325	3591-03CN0248		MS21209-F6-25	3591-6CN0938		MS21209-F1625	3591-161CN2500	
	MS21209-F0330	3591-03CN0297		MS21209-F6-30	3591-6CN1125		MS21209-F1630	3591-161CN3000	
<b>4-48</b>	MS21209-F0410	3591-04CN0112	<b>7/16-20</b>	MS21209-F7-10	3591-7CN0438	<b>1 1/8-12</b>	MS21209-F1810	3591-18CN1125	
	MS21209-F0415	3591-04CN0168		MS21209-F7-15	3591-7CN0656		MS21209-F1815	3591-18CN1688	
	MS21209-F0420	3591-04CN0224		MS21209-F7-20	3591-7CN0875		MS21209-F1820	3591-18CN2250	
	MS21209-F0425	3591-04CN0280		MS21209-F7-25	3591-7CN1094		MS21209-F1825	3591-18CN2812	
	MS21209-F0430	3591-04CN0336		MS21209-F7-30	3591-7CN1312		MS21209-F1830	3591-18CN3375	
<b>6-40</b>	MS21209-F0610	3591-06CN0138	<b>1/2-20</b>	MS21209-F8-10	3591-8CN0500	<b>1 1/4-12</b>	MS21209-F2010	3591-20CN1250	
	MS21209-F0615	3591-06CN0207		MS21209-F8-15	3591-8CN0750		MS21209-F2015	3591-20CN1875	
	MS21209-F0620	3591-06CN0276		MS21209-F8-20	3591-8CN1000		MS21209-F2020	3591-20CN2500	
	MS21209-F0625	3591-06CN0345		MS21209-F8-25	3591-8CN1250		MS21209-F2025	3591-20CN3125	
	MS21209-F0630	3591-06CN0414		MS21209-F8-30	3591-8CN1500		MS21209-F2030	3591-20CN3750	
<b>8-36</b>	MS21209-F0810	3591-2CN0164	<b>9/16-18</b>	MS21209-F9-10	3591-9CN0562	<b>1 3/8-12</b>	MS21209-F2210	3591-22CN1375	
	MS21209-F0815	3591-2CN0246		MS21209-F9-15	3591-9CN0844		MS21209-F2215	3591-22CN2062	
	MS21209-F0820	3591-2CN0328		MS21209-F9-20	3591-9CN1125		MS21209-F2220	3591-22CN2750	
	MS21209-F0825	3591-2CN0410		MS21209-F9-25	3591-9CN1406		MS21209-F2225	3591-22CN3438	
	MS21209-F0830	3591-2CN0492		MS21209-F9-30	3591-9CN1688		MS21209-F2230	3591-22CN4125	
<b>10-32</b>	MS21209-F1-10	3591-3CN0190	<b>5/8-18</b>	MS21209-F1010	3591-C10-0625	<b>1 1/2-12</b>	MS21209-F2410	3591-24CN1500	
	MS21209-F1-15	3591-3CN0285		MS21209-F1015	3591-10CN0938		MS21209-F2415	3591-24CN2250	
	MS21209-F1-20	3591-3CN0380		MS21209-F1020	3591-10CN1250		MS21209-F2420	3591-24CN3000	
	MS21209-F1-25	3591-3CN0475		MS21209-F1025	3591-10CN1562		<b>1 1/2-12</b>	MS21209-F2425	3591-24CN3750
	MS21209-F1-30	3591-3CN0570		MS21209-F1030	3591-10CN1875			MS21209-F2430	3591-24CN4500
<b>1/4-28</b>	MS21209-F4-10	3591-4CN0250	<b>3/4-16</b>	MS21209-F1210	3591-12CN0750				
	MS21209-F4-15	3591-4CN0375		MS21209-F1215	3591-12CN1125				
	MS21209-F4-20	3591-4CN0500		<b>3/4-16</b>	MS21209-F1220	3591-12CN1500			
	MS21209-F4-25	3591-4CN0625			MS21209-F1225	3591-12CN1875			
	MS21209-F4-30	3591-4CN0750			MS21209-F1230	3591-12CN2250			
<b>5/16-24</b>	MS21209-F5-10	3591-5CN0312	<b>7/8-14</b>	MS21209-F1410	3591-14CN0875				
<b>5/16-24</b>	MS21209-F5-15	3591-5CN0469		MS21209-F1415	3591-14CN1312				
	MS21209-F5-20	3591-5CN0625		MS21209-F1420	3591-14CN1750				
	MS21209-F5-25	3591-5CN0781		MS21209-F1425	3591-14CN2188				
	MS21209-F5-30	3591-5CN0938		MS21209-F1430	3591-14CN2625				

## Heli-Coil INCH SERIES UNIFIED COARSE FREE-RUNNING

<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>
2-56	MS122095	1185-02CN0086	1/4-20	MS122081	1185-4CN0250	7/8-9	MS122089	1185-14CN0875
	MS122135	1185-02CN0129		MS122121	1185-4CN0375		MS122129	1185-14CN1312
	MS122175	1185-02CN0172		MS122161	1185-4CN0500		MS122169	1185-14CN1750
	MS122215	1185-02CN0215		MS122201	1185-4CN0625		MS122209	1185-14CN2188
	MS122255	1185-02CN0258		MS122241	1185-4CN0750		MS122249	1185-14CN2625
3-48	MS122115	1185-03CN0099	5/16-18	MS122082	1185-5CN0312	1"-8	MS122090	1185-16CN1000
	MS122155	1185-03CN0148		MS122122	1185-5CN0469		MS122130	1185-16CN1500
	MS122195	1185-03CN0198		MS122162	1185-5CN0625		MS122170	1185-16CN2000
	MS122235	1185-03CN0248		MS122202	1185-5CN0781		MS122210	1185-16CN2500
	MS122275	1185-03CN0297		MS122242	1185-5CN0938		MS122250	1185-16CN3000
4-40	MS122076	1185-04CN0112	3/8-16	MS122083	1185-6CN0375	1 1/8-7	MS122091	1185-18CN1125
	MS122116	1185-04CN0168		MS122123	1185-6CN0562		MS122131	1185-18CN1688
	MS122156	1185-04CN0224		MS122163	1185-6CN0750		MS122171	1185-18CN2250
	MS122196	1185-04CN0280		MS122203	1185-6CN0938	1 1/8-7	MS122211	1185-18CN2812
	MS122236	1185-04CN0336		MS122243	1185-6CN1125		MS122251	1185-18CN3375
5-40	MS122077	1185-05CN0125	7/16-14	MS122084	1185-7CN0438	1 1/4-7	MS122092	1185-20CN1250
	MS122117	1185-05CN0188		MS122124	1185-7CN0656		MS122132	1185-20CN1875
	MS122157	1185-05CN0250		MS122164	1185-7CN0875		MS122172	1185-20CN2500
	MS122197	1185-05CN0312		MS122204	1185-7CN1094		MS122212	1185-20CN3125
	MS122237	1185-05CN0375		MS122244	1185-7CN1312		MS122252	1185-20CN3750
6-32	MS122078	1185-06CN0138	1/2-13	MS122085	1185-8CN0500	1 3/8-6	MS122093	1185-22CN1375
	MS122118	1185-06CN0207		MS122125	1185-8CN0750		MS122133	1185-22CN2062
	MS122158	1185-06CN0276	1/2-13	MS122165	1185-8CN1000		MS122173	1185-22CN2750
	MS122198	1185-06CN0345		MS122205	1185-8CN1250		MS122213	1185-22CN3438
	MS122238	1185-06CN0414		MS122245	1185-8CN1500		MS122253	1185-22CN4125
8-32	MS122079	1185-2CN0164	9/16-12	MS122086	1185-9CN0562	1 1/2-6	MS122094	1185-24CN1500
	MS122119	1185-2CN0246		MS122126	1185-9CN0844		MS122134	1185-24CN2250
	MS122159	1185-2CN0328		MS122166	1185-9CN1125		MS122174	1185-24CN3000
	MS122199	1185-2CN0410		MS122206	1185-9CN1406		MS122214	1185-24CN3750
	MS122239	1185-2CN0492		MS122246	1185-9CN1688		MS122254	1185-24CN4500
10-24	MS122080	1185-3CN0190	5/8-11	MS122087	1185-10CN0625			
10-24	MS122120	1185-3CN0285		MS122127	1185-10CN0938			
	MS122160	1185-3CN0380		MS122167	1185-10CN1250			
	MS122200	1185-3CN0475		MS122207	1185-10CN1562			
	MS122240	1185-3CN0570		MS122247	1185-10CN1875			
12-24		1185-1CN0216	3/4-10	MS122088	1185-12CN0750			
		1185-1CN0324		MS122128	1185-12CN1125			
		1185-1CN0432		MS122168	1185-12CN1500			
		1185-1CN0540		MS122208	1185-12CN1875			
		1185-1CN0648		MS122248	1185-12CN2250			

**Heli-Coil INCH SERIES UNIFIED FINE FREE-RUNNING**

<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	
<b>3-56</b>	MS124670	1191-03CN0099	<b>3/8-24</b>	MS124658	1191-6CN0375	<b>1"-14</b>	MS124665	1191-16CN1000	
	MS124710	1191-03CN0148		MS124698	1191-6CN0562		MS124705	1191-16CN1500	
	MS124750	1191-03CN0198		MS124738	1191-6CN0750		MS124745	1191-16CN2000	
	MS124790	1191-03CN0248		MS124778	1191-6CN0938		MS124785	1191-16CN2500	
	MS124830	1191-03CN0297		MS124818	1191-6CN1125		MS124825	1191-16CN3000	
<b>4-48</b>	MS124671	1191-04CN0112	<b>7/16-20</b>	MS124659	1191-7CN0438	<b>1"-12</b>	MS124651	1191-161CN1000	
	MS124711	1191-04CN0168		MS124699	1191-7CN0656		MS164691	1191-161CN1500	
	MS124751	1191-04CN0224		MS124739	1191-7CN0875		MS164731	1191-161CN2000	
	MS124791	1191-04CN0280		MS124779	1191-7CN1094		MS134771	1191-161CN2500	
	MS124831	1191-04CN0336		MS124819	1191-7CN1312		MS124811	1191-161CN3000	
<b>6-40</b>	MS124653	1191-06CN0138	<b>1/2-20</b>	MS124660	1191-8CN0500	<b>1 1/8-12</b>	MS124666	1191-18CN1125	
	MS124693	1191-06CN0207		MS124700	1191-8CN0750		MS124706	1191-18CN1688	
	MS124733	1191-06CN0276		MS124740	1191-8CN1000		MS124746	1191-18CN2250	
	MS124773	1191-06CN0345		MS124780	1191-8CN1250		MS124786	1191-18CN2812	
	MS124813	1191-06CN0414		MS124820	1191-8CN1500		MS124826	1191-18CN3375	
<b>8-36</b>	MS124654	1191-2CN0164	<b>9/16-18</b>	MS124661	1191-9CN0562	<b>1 1/4-12</b>	MS124667	1191-20CN1250	
	MS124694	1191-2CN0246		MS124701	1191-9CN0844		MS124707	1191-20CN1875	
	MS124734	1191-2CN0328		MS124741	1191-9CN1125		MS124747	1191-20CN2500	
	MS124774	1191-2CN0410		MS124781	1191-9CN1406		MS124787	1191-20CN3125	
	MS124814	1191-2CN0492		MS124821	1191-9CN1688		MS124827	1191-20CN3750	
<b>10-32</b>	MS124655	1191-3CN0190	<b>5/8-18</b>	MS124662	1191-10CN0625	<b>1 3/8-12</b>	MS124668	1191-22CN1375	
	MS124695	1191-3CN0285		MS124702	1191-10CN0938		MS124708	1191-22CN2062	
	MS124735	1191-3CN0380		MS124742	1191-10CN1250		MS124748	1191-22CN2750	
	MS124775	1191-3CN0475		MS124782	1191-10CN1562		<b>1 3/8-12</b>	MS124788	1191-22CN3438
	MS124815	1191-3CN0570		MS124822	1191-10CN1875		MS124828	1191-22CN4125	
<b>1/4-28</b>	MS124656	1191-4CN0250	<b>3/4-16</b>	MS124663	1191-12CN0750	<b>1 1/2-12</b>	MS124669	1191-24CN1500	
	MS124696	1191-4CN0375		MS124703	1191-12CN1125		MS124709	1191-24CN2250	
	MS124736	1191-4CN0500		<b>3/4-16</b>	MS124743		1191-12CN1500	MS124749	1191-24CN3000
	MS124776	1191-4CN0625		MS124783	1191-12CN1875		MS124789	1191-24CN3750	
	MS124816	1191-4CN0750		MS124823	1191-12CN2250		MS124829	1191-24CN4500	
<b>5/16-24</b>	MS124657	1191-5CN0312	<b>7/8-14</b>	MS124664	1191-14CN0875				
<b>5/16-24</b>	MS124697	1191-5CN0469		MS124704	1191-14CN1312				
	MS124737	1191-5CN0625		MS124744	1191-14CN1750				
	MS124777	1191-5CN0781		MS124784	1191-14CN2188				
	MS124817	1191-5CN0938		MS124824	1191-14CN2625				

## Heli-Coil METRIC SERIES COARSE SCREW-LOCK

<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	
<b>M2 0.4</b>		4184-2CN020	<b>M6X1</b>	MA3329-106	4184-6CN060	<b>M18X2.5</b>	MA3329-121	4184-18CN180	
	MA3329-190	4184-2CN030		MA3329-156	4184-6CN090		MA3329-171	4184-18CN270	
	MA3329-240	4184-2CN040		MA3329-206	4184-6CN120		MA3329-221	4184-18CN360	
	MA3329-290	4184-2CN050		MA3329-256	4184-6CN150		MA3329-271	4184-18CN450	
	MA3329-340	4184-2CN060		MA3329-306	4184-6CN180		MA3329-321	4184-18CN540	
<b>M2.2X0.45</b>	MA3329-100	4184-2.2CN022	<b>M7X1</b>	MA3329-107	4184-7CN070	<b>M20X2.5</b>	MA3329-124	4184-20CN200	
	MA3329-150	4184-2.2CN033		MA3329-157	4184-7CN105		MA3329-174	4184-20CN300	
	MA3329-200	4184-2.2CN044		MA3329-207	4184-7CN140		MA3329-224	4184-20CN400	
	MA3329-250	4184-2.2CN055		MA3329-257	4184-7CN175		MA3329-274	4184-20CN500	
	MA3329-300	4184-2.2CN066		MA3329-307	4184-7CN210		MA3329-324	4184-20CN600	
<b>M2.5X0.45</b>	MA3329-101	4184-2.5CN025	<b>M8X1.25</b>	MA3329-109	4184-8CN080	<b>M22X2.5</b>	MA3329-127	4184-22CN220	
	MA3329-151	4184-2.5CN038		MA3329-159	4184-8CN120		MA3329-177	4184-22CN330	
	MA3329-201	4184-2.5CN050		MA3329-209	4184-8CN160		MA3329-227	4184-22CN440	
	MA3329-251	4184-2.5CN063		MA3329-259	4184-8CN200		MA3329-277	4184-22CN550	
	MA3329-301	4184-2.5CN075		MA3329-309	4184-8CN240		MA3299-327	4184-22CN660	
<b>M3X0.5</b>	MA3329-102	4184-3CN030	<b>M10X1.5</b>	MA3329-111	4184-10CN100	<b>M24X3</b>	MA3329-129	4184-24CN240	
	MA3329-152	4184-3CN045		MA3329-161	4184-10CN150		MA3329-179	4184-24CN360	
	MA3329-202	4184-3CN060		MA3329-211	4184-10CN200		MA3329-229	4184-24CN480	
	MA3329-252	4184-3CN075		MS3329-261	4184-10CN250		MA3329-279	4184-24CN600	
	MA3329-302	4184-3CN090		MA3329-311	4184-10CN300		MA3329-329	4184-24CN720	
<b>M3.5X0.6</b>	MA3329-103	4184-3.5CN035	<b>M12X1.75</b>	MA3329-114	4184-12CN120	<b>M27X3</b>	MA3329-131	4184-27CN270	
	MA3329-153	4184-3.5CN053		MA3329-164	4184-12CN180		MA3329-181	4184-27CN405	
	MA3329-203	4184-3.5CN070		MA3329-214	4184-12CN240		MA3329-231	4184-27CN540	
	MA3329-253	4184-3.5CN088		MA3329-264	4184-12CN300	<b>M27X3</b>	MA3329-281	4184-27CN675	
	MA3329-303	4184-3.5CN105		MA3329-314	4184-12CN360		MA3329-331	4184-27CN810	
<b>M4X0.7</b>	MA3329-104	4184-4CN040	<b>M14X2</b>	MA3329-116	4184-14CN140	<b>M30X3.5</b>		4184-30CN300	
	MA3329-154	4184-4CN060			MA3329-166		4184-14CN210		4184-30CN450
	MA3329-204	4184-4CN080	<b>M14X2</b>	MA3329-216	4184-14CN280			4184-30CN600	
	MA3329-254	4184-4CN100			MA3329-266		4184-14CN350		4184-30CN750
	MA3329-304	4184-4CN120			MA3329-316		4184-14CN420		4184-30CN900
<b>M5X0.8</b>	MA3329-105	4184-5CN050	<b>M16X2</b>	MA3329-118	4184-16CN160	<b>M33X3.5</b>		4184-33CN330	
<b>M5X0.8</b>	MA3329-155	4184-5CN075			MA3329-168		4184-16CN240		4184-33CN495
	MA3329-205	4184-5CN100			MA3329-218		4184-16CN320		4184-33CN660
	MA3329-255	4184-5CN125			MA3329-268		4184-16CN400		4184-33CN825
	MA3329-305	4184-5CN150			MA3329-318		4184-16CN480		4184-33CN990

<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>
<b>M36X4</b>		4184-36CN360
		4184-36CN540
		4184-33CN720
		4184-36CN900
		4184-36CN108
<b>M39X4</b>		4184-39CN390
		4184-39CN585
		4184-39CN780
		4184-39CN975
		4184-39CN1170

# Heli-Coil METRIC SERIES FINE SCREW-LOCK

<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	
<b>M8X1</b>	MA3329-108	5255-8CN080	<b>M18X1.5</b>	MA3329-119	5145-18CN180	<b>M27X2</b>	MA3339-130	5266-27CN270	
	MA3329-158	5255-8CN120		MA3329-169	5145-18CN270		MA3329-180	5266-27CN405	
	MA3329-208	5255-8CN160		MA3339-219	5145-18CN360		MA3329-230	5266-27CN540	
	MA3329-258	5255-8CN200		MA3339-269	5145-18CN450		MA3329-280	5266-27CN675	
	MA3229-308	5255-8CN240		MA3329-319	5145-18CN540		MA3329-330	5266-24CN810	
<b>M10X1</b>	MA3329-141	5255-10CN100	<b>M20X1.5</b>	MA3329-122	5145-20CN200	<b>M30X2</b>	MA3329-132	5266-30CN300	
	MA3339-191	5255-10CN150		MA3329-172	5145-20CN300		MA3329-182	5266-30CN450	
	MA3329-241	5255-10CN200		MA3329-222	5145-20CN400		MA3329-232	5266-30CN600	
	MA3329-291	5255-10CN250		MA3329-272	5145-20CN500		MA3329-282	5266-30CN750	
	MA3329-341	5255-10CN300		MA3329-322	5145-20CN600		MA3329-332	5266-30CN900	
<b>M10X1.25</b>	MA3329-110	5649-10CN100	<b>M22X1.5</b>	MA3329-125	5145-22CN220	<b>M33X2</b>	MA3329-134	5266-33CN330	
	MA3329-160	5649-10CN150		MA3329-175	5145-22CN330		MA3329-184	5266-33CN495	
	MA3329-210	5649-10CN200		MA3329-225	5145-22CN440		MA3329-234	5266-33CN660	
	MA3329-260	5649-10CN250		MA3329-275	5145-22CN550		MA3329-284	5266-33CN825	
	MA3329-310	5649-10CN300		MA3329-325	5145-22CN660		MA3329-334	5266-33CN990	
<b>M12X1.25</b>	MA3329-112	5649-12CN120	<b>M18X2</b>	MA3329-120	5266-18CN180	<b>M36X2</b>	MA3329-136	5266-36CN360	
	MA3329-162	5649-12CN180		MA3329-170	5266-18CN270		MA3329-186	5266-36CN540	
	MA3329-212	5649-12CN240		MA3329-220	5266-18CN360		MA3329-236	5266-36CN720	
	MA3329-262	5649-12CN300		MA3329-270	5266-18CN450		MA3329-286	5266-36CN900	
	MA3329-312	5649-12CN360		MA3329-320	5266-18CN540		MA3329-336	5266-36CN1080	
<b>M12X1.5</b>	MA3329-113	5145-12CN120	<b>M20X2</b>	MA3329-123	5266-20CN200	<b>M39X2</b>	MA3329-138	5266-39CN390	
	MA3329-163	5145-12CN180		MA3329-173	5266-20CN300		MA3329-188	5266-39CN585	
	MA3329-213	5145-12CN240		MA3329-223	5266-20CN400		MA3329-238	5266-39CN780	
	MA3329-263	5145-12CN300		MA3329-273	5266-20CN500		<b>M39X2</b>	MA3329-288	5266-39CN975
	MA3329-313	5145-12CN360		MA3329-323	5266-20CN600			MA3329-338	5266-39CN1170
<b>M14X1.5</b>	MA3329-115	5145-14CN140	<b>M22X2</b>	MA3329-126	5266-22CB220	<b>M36X3</b>	MA3329-137	5277-36CN360	
	MA3329-165	5145-14CN210		MA3329-176	5266-22CN330		MA3329-187	5277-36CN540	
	MA3329-215	5145-14CN280	<b>M22X2</b>	MA3329-226	5266-22CN440		MA3329-237	5277-36CN720	
	MA3329-265	5145-14CN350		MA3329-276	5266-22CN550		MA3329-287	5277-36CN900	
	MA3329-315	5145-14CN420		MA3329-326	5266-22CN660		MA3329-337	5277-36CN1080	
<b>M16X1.5</b>	MA3329-117	5145-16CN160	<b>M24X2</b>	MA3329-128	5266-24CN240	<b>M39X3</b>	MA3329-139	5277-39CN390	
<b>M16X1.5</b>	MA3329-167	5145-16CN240		MA3329-178	5266-24CN360		MA3329-189	5277-39CN585	
	MA3329-217	5145-16CN320		MA3329-228	5266-24CN480		MA3329-239	5277-39CN780	
	MA3329-267	5145-16CN400		MA3329-278	5266-24CN600		MA3279-289	5277-39CN975	
	MA3329-317	5145-16CN480		MA3329-328	5266-24CN720		MA3329-339	5277-39CN1170	

# Heli-Coil METRIC SERIES COARSE FREE-RUNNING

<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>
<b>M2 0.4</b>	MA3279-140	1084-2CN020	<b>M6X1</b>	MA3279-106	1084-6CN060	<b>M18X2.5</b>	MA3279-121	1084-18CN180
	MA3279-190	1084-2CN030		MA3279-156	1084-6CN090		MA3279-171	1084-18CN270
	MA3279-240	1084-2CN040		MA3279-206	1084-6CN120		MA3279-221	1084-18CN360
	MA3279-290	1084-2CN050		MA3279-256	1084-6CN150		MA3279-271	1084-18CN450
	MA3279-340	1084-2CN060		MA3279-306	1084-6CN180		MA3279-321	1084-18CN540
<b>M2.2X0.45</b>	MA3279-100	1084-2.2CN022	<b>M7X1</b>	MA3279-107	1084-7CN070	<b>M20X2.5</b>	MA3279-124	1084-20CN200
	MA3279-150	1084-2.2CN033		MA3279-157	1084-7CN105		MA3279-174	1084-20CN300
	MA3279-200	1084-2.2CN044		MA3279-207	1084-7CN140		MA3279-224	1084-20CN400
	MA3279-250	1084-2.2CN055		MA3279-257	1084-7CN175		MA3279-274	1084-20CN500
	MA3279-300	1084-2.2CN066		MA3279-307	1084-7CN210		MA3279-324	1084-20CN600
<b>M2.5X0.45</b>	MA3279-101	1084-2.5CN025	<b>M8X1.25</b>	MA3279-109	1084-8CN080	<b>M22X2.5</b>	MA3279-127	1084-22CN220
	MA3279-151	1084-2.5CN038		MA3279-159	1084-8CN120		MA3279-177	1084-22CN330
	MA3279-201	1084-2.5CN050		MA3279-209	1084-8CN160		MA3279-227	1084-22CN440
	MA3279-251	1084-2.5CN063		MA3279-259	1084-8CN200		MA3279-277	1084-22CN550
	MA3279-301	1084-2.5CN075		MA3279-309	1084-8CN240		MA3279-327	1084-22CN660
<b>M3X0.5</b>	MA3279-102	1084-3CN030	<b>M10X1.5</b>	MA3279-111	1084-10CN100	<b>M24X3</b>	MA3279-129	1084-24CN240
	MA3279-152	1084-3CN045		MA3279-161	1084-10CN150		MA3279-179	1084-24CN360
	MA3279-202	1084-3CN060		MA3279-211	1084-10CN200		MA3279-229	1084-24CN480
	MA3279-252	1084-3CN075		MA3279-261	1084-10CN250		MA3279-279	1084-24CN600
	MA3279-302	1084-3CN090		MA3279-311	1084-10CN300		MA3279-329	1084-24CN720
<b>M3.5X0.6</b>	MA3279-103	1084-3.5CN035	<b>M12X1.75</b>	MA3279-114	1084-12CN120	<b>M27X3</b>	MA3279-131	1084-27CN270
	MA3279-153	1084-3.5CN053		MA3279-164	1084-12CN180		MA3279-181	1084-27CN405
	MA3279-203	1084-3.5CN070		MA3279-214	1084-12CN240		MA3279-231	1084-27CN540
	MA3279-253	1084-3.5CN088		MA3279-264	1084-12CN300	<b>M27X3</b>	MA3279-281	1084-27CN675
	MA3279-303	1084-3.5CN105		MA3279-314	1084-12CN360		MA3279-331	1084-27CN810
<b>M4X0.7</b>	MA3279-104	1084-4CN040	<b>M14X2</b>	MA3279-116	1084-14CN140	<b>M30X3.5</b>		1084-30CN300
	MA3279-154	1084-4CN060			MA3279-166		1084-14CN210	1084-30CN450
	MA3279-204	1084-4CN080	<b>M14X2</b>	MA3279-216	1084-14CN280			1084-30CN600
	MA3279-254	1084-4CN100			MA3279-266		1084-14CN350	1084-30CN750
	MA3279-304	1084-4CN120			MA3279-316		1084-14CN420	1084-30CN900
<b>M5X0.8</b>	MA3279-105	1084-5CN050	<b>M16X2</b>	MA3279-118	1084-16CN160			
<b>M5X0.8</b>	MA3279-155	1084-5CN075			MA3279-168	1084-16CN240		
	MA3279-205	1084-5CN100			MA3279-218	1084-16CN320		
	MA3279-255	1084-5CN125			MA3279-268	1084-16CN400		
	MA3279-305	1084-5CN150			MA3279-318	1084-16CN480		

## Heli-Coil METRIC SERIES FINE FREE-RUNNING

<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	<u>SIZE</u>	<u>Mil Spec</u>	<u>HeliCoil</u>	
<b>M8X1</b>	MA3279-108	4255-8CN080	<b>M18X1.5</b>	MA3279-119	3745-18CN180	<b>M27X2</b>	MA3279-130	4266-27CN270	
	MA3279-158	4255-8CN120		MA3279-169	3745-18CN270		MA3279-180	4266-27CN405	
	MA3279-208	4255-8CN160		MA3279-219	3745-18CN360		MA3279-230	4266-27CN540	
	MA3279-258	4255-8CN200		MA3279-269	3745-18CN450		MA3279-280	4266-27CN675	
	MA3279-308	4255-8CN240		MA3279-319	3745-18CN540		MA3279-330	4266-27CN810	
<b>M10X1</b>	MA3279-141	4255-10CN100	<b>M20X1.5</b>	MA3279-122	3745-20CN200	<b>M30X2</b>	MA3279-132	4266-30CN300	
	MA3279-191	4255-10CN150		MA3279-172	3745-20CN300		MA3279-182	4266-30CN450	
	MA3279-241	4255-10CN200		MA3279-222	3745-20CN400		MA3279-232	4266-30CN600	
	MA3279-291	4255-10CN250		MA3279-272	3745-20CN500		MA3279-280	4266-30CN750	
	MA3279-341	4255-10CN300		MA3279-322	3745-20CN600		MA3279-332	4266-30CN900	
<b>M10X1.25</b>	MA3279-110	4649-10CN100	<b>M22X1.5</b>	MA3279-125	3745-22CN220	<b>M33X2</b>	MA3279-134	4266-33CN330	
	MA3279-160	4649-10CN150		MA3279-175	3745-22CN330		MA3279-184	4266-33CN495	
	MA3279-210	4649-10CN200		MA3279-225	3745-22CN440		MA3279-234	4266-33CN660	
	MA3279-260	4649-10CN250		MA3279-275	3745-22CN550		MA3279-284	4266-33CN825	
	MA3279-310	4649-10CN300		MA3279-325	3745-22CN660		MA3279-334	4266-33CN990	
<b>M12X1.25</b>	MA3279-112	4649-12CN120	<b>M18X2</b>	MA3279-120	4266-18CN180	<b>M36X2</b>	MA3279-136	4266-36CN360	
	MA3279-162	4649-12CN180		MA3279-170	4266-18CN270		MA3279-186	4266-36CN540	
	MA3279-212	4649-12CN240		MA3279-220	4266-18CN360		MA3279-236	4266-36CN720	
	MA3279-262	4649-12CN300		MA3279-270	4266-18CN450		MA3279-286	4266-36CN900	
	MA3279-312	4649-12CN360		MA3279-320	4266-18CN540		MA3279-336	4266-36CN1080	
<b>M12X1.5</b>	MA3279-113	3745-12CN120	<b>M20X2</b>	MA3279-123	4266-20CN200	<b>M39X2</b>	MA3279-138	4266-39CN390	
	MA3279-163	3745-12CN180		MA3279-173	4266-20CN300		MA3279-188	4266-39CN585	
	MA3279-213	3745-12CN240		MA3279-223	4266-20CN400		<b>M39X2</b>	MA3279-238	4266-39CN780
	MA3279-263	3745-12CN300		MA3279-273	4266-20CN500			MA3279-288	4266-39CN975
	MA3279-313	3745-12CN360		MA3279-323	4266-20CN600			MA3279-338	4266-39CN1170
<b>M14X1.5</b>	MA3279-115	3745-14CN140	<b>M22X2</b>	MA3279-126	4266-22CN220	<b>M36X3</b>	MA3279-137	4277-36CN360	
	MA3279-165	3745-14CN210		MA3279-176	4266-22CN330		MA3279-187	4277-36CN540	
	MA3279-215	3745-14CN280		MA3279-226	4266-22CN440		MA3279-237	4277-36CN720	
	MA3279-265	3745-14CN350		MA3279-276	4266-22CN550		MA3279-287	4277-36CN900	
	MA3279-315	3745-14CN420		MA3279-326	4266-22CN660		MA3279-337	4277-36CN1080	
<b>M16X1.5</b>	MA3279-117	3745-16CN160	<b>M24X2</b>	MA3279-128	4266-24CN240	<b>M39X3</b>	MA3279-139	4277-39CN390	
	MA3279-167	3745-16CN240		MA3279-178	4266-24CN360		MA3279-189	4277-39CN585	
	MA3279-217	3745-16CN320		MA3279-228	4266-24CN480		MA3279-239	4277-39CN975	
	MA3279-267	3745-16CN400		MA3279-278	4266-24CN600		MA3279-289	4277-39CN975	
	MA3279-317	3745-16CN480		MA3279-328	4266-24CN720		MA3279-339	4277-39CN1170	