

0.99

## YOUR THREAD INSERT SPECIALIST

Wire	Metric	Letter	Fraction	Decimal	Wire	Metric	Letter	Fraction	Decimal	Wire	Metric	Letter	Fraction	Decimal
97				0.0059		1.05MM			0.0413	35				0.1100
96				0.0063	58				0.0420		2.8MM			0.1102
95				0.0067	57				0.0430	34				0.1110
94				0.0071		1.1MM			0.0433	33				0.1130
93				0.0075		1.15MM			0.0453		2.9MM			0.1142
92	0.2MM			0.0079	56				0.0465	32				0.1160
91				0.0083				3/64	0.0469		3MM			0.1181
90	0.22MM			0.0087		1.2MM			0.0472	31				0.1200
89				0.0091		1.25MM			0.0492		3.1MM			0.1220
88				0.0095		1.3MM			0.0512				1/8	0.1250
	0.25MM			0.0098	55				0.0520		3.2MM			0.1260
87				0.0100		1.35MM			0.0531		3.25MM			0.1280
86				0.0105	54				0.0550	30				0.1285
85	0.28MM			0.1100		1.4MM			0.0551		3.3MM			0.1299
84				0.0115		1.45MM			0.0571		3.4MM			0.1339
	.3MM			0.0118		1.5MM			0.0591	29				0.1360
83				0.0120	53				0.0595		3.5MM			0.1378
82				0.0125		1.55MM			0.0610	28				0.1405
	.32MM			0.0126				1/16	0.0625				9/64	0.1406
81				0.0130		1.6MM			0.0630		3.6MM			0.1417
80				0.0135	52				0.0635	27				0.1440
	.35MM			0.0138		1.65MM			0.0650		3.7MM			0.1457
79				0.0145		1.7MM			0.0669	26				0.1470
			1/64	0.0156	51				0.0670		3.75MM			0.1476
	.4MM			0.0157	50				0.0700	25				0.1495
78				0.0160		1.8MM			0.0709		3.8MM			0.1496
	.45MM			0.0177		1.85MM			0.0728	24				0.1520
77				0.0180	49				0.0730		3.9MM			0.1535
	.5MM			0.0197		1.9MM			0.0748	23				0.1540
76				0.0200	48				0.0760				5/32	0.1560
75				0.0210		1.95MM			0.0768	22				0.1570
	.55MM			0.0217				5/64	0.0781		4MM			0.1575
74				0.0225	47				0.0785	21				0.1590
	.6MM			0.0236		2MM			0.0785	20				0.1610
73				0.0240		2.05MM			0.0807		4.1MM			0.1614
72				0.0250	46				0.0810		4.2MM			0.1654
	.65MM			0.0256	45				0.0820	19				0.1660
71				0.0260		2.1MM			0.0827		4.25MM			0.1673
	.7MM			0.0276		2.15MM			0.0846		4.3MM			0.1693
70				0.0280	44				0.0860	18				0.1695
69				0.0292		2.2MM			0.0866				11/64	0.1719
	.75MM			0.0295		2.25MM			0.0886	17				0.1730
68				0.0310	43				0.0890		4.4MM			0.1732
			1/32	0.0312		2.3MM			0.0906	16				0.1770
	.8MM			0.0315		2.35MM			0.0925		4.5MM			0.1772
67				0.0320	42				0.0935	15				0.1800
66				0.0330					0.0938		4.6MM			0.1811
	.85MM			0.0335		2.4MM			0.0945	14				0.1820
65				0.0350	41				0.0960	13				0.1850
	.9MM			0.0354		2.45MM			0.0965		4.75MM			0.1870
64				0.0360	40				0.0980				3/16	0.1875
63				0.0370		2.5MM			0.0984	12				0.1890
	.95MM			0.0374	39				0.0995	11				0.1910
			23/32	0.7188	38				0.1015		4.9MM			0.1929
	18.5MM			0.7283		2.6MM			0.1024	10				0.1935
62				0.0380	37				0.1040	9				0.1960
61				0.0390		2.7MM			0.1063		5MM			0.1969
	1MM			0.0394	36				0.1065	8				0.1990
60				0.0400		2.75MM			0.1083		5.1MM			0.2008
59				0.0410				7/64	0.1094	7				0.2010



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			13/64	0.2031		7.9MM			0.3110				35/64	0.5469
6				0.2040				5/16	0.3125		14MM			0.5512
	5.2MM			0.2047		8MM			0.3150				9/16	0.5625
5				0.2055			O		0.3160		14.5MM			0.5709
	5.25MM			0.2067		8.1MM			0.3189				37/64	0.5781
	5.3MM			0.2087		8.2MM			0.3228		15MM			0.5906
4				0.2090			P		0.3230				19/32	0.5938
	5.4MM			0.2126		8.25MM			0.3248				39/64	0.6094
3				0.2130		8.3MM			0.3268		15.5MM			0.6102
	5.5MM			0.2165				21/64	0.3281				5/8	0.6250
			7/32	0.2188		8.4MM			0.3307		16MM			0.6299
	5.6MM			0.2205			Q		0.3320				41/64	0.6406
2				0.2210		8.5MM			0.3346		16.5MM			0.6496
	5.7MM			0.2244		8.6MM			0.3386				21/32	0.6562
	5.75MM			0.2264			R		0.3390		17MM			0.6693
1				0.2280		8.7MM			0.3425				43/64	0.6719
	5.8MM			0.2283				11/32	0.3438				11/16	0.6875
	5.9MM			0.2323		8.75MM			0.3445		17.5MM			0.6890
		A		0.2340		8.8MM			0.3465				45/64	0.7031
			15/64	0.2344			S		0.3480		18MM			0.7087
	6MM			0.2362		8.9MM			0.3504				47/64	0.7344
		B		0.2380		9MM			0.3543		19MM			0.7480
	6.1MM			0.2402			T		0.3580				3/4	0.7500
		C		0.2420		9.1MM			0.3583				49/64	0.7656
	6.2MM			0.2441				23/64	0.3594		19.5MM			0.7677
		D		0.2460		9.2MM			0.3622				25/32	0.7812
	6.25MM			0.2461		9.25MM			0.3642		20MM			0.7874
	6.3MM			0.2480		9.3MM			0.3661				51/64	0.7969
		E		0.2500			U		0.3680		20.5MM			0.8071
			1/4	0.2500		9.4MM			0.3701				13/16	0.8125
	6.4MM			0.2520		9.5MM			0.3740		21MM			0.8268
	6.5MM			0.2559				3/8	0.3750				53/64	0.8281
		F		0.2570			V		0.3770				27/32	0.8438
	6.6MM			0.2598		9.6MM			0.3780		21.5MM			0.8465
		G		0.2610		9.7MM			0.3819				55/64	0.8594
	6.7MM			0.2638		9.75MM			0.3839		22MM			0.8661
			17/64	0.2656		9.8MM			0.3858				7/8	0.8750
	6.75MM			0.2657			W		0.3860		22.5MM			0.8858
		H		0.2660		9.9MM			0.3898				57/64	0.8906
	6.8MM			0.2677				25/64	0.3906		23MM			0.9055
	6.9MM			0.2717		10MM			0.3937				29/32	0.9062
		I		0.2720			X		0.3970				59/64	0.9219
	7MM			0.2756			Y		0.4040		23.5MM			0.9252
		J		0.2770				13/32	0.4062				15/16	0.9375
	7.1MM			0.2795			Z		0.4130		24MM			0.9449
		K		0.2810		10.5MM			0.4134				61/64	0.9531
			9/32	0.2812				27/64	0.4219		24.5MM			0.9646
	7.2MM			0.2835		11MM			0.4331				31/32	0.9688
	7.25MM			0.2854				7/16	0.4375		25MM			0.9843
	7.3MM			0.2874		11.5MM			0.4528				63/64	0.9844
		L		0.2900				29/64	0.4531				1	1.0000
	7.4MM			0.2913				15/32	0.4688					
		M		0.2950		12MM			0.4724					
	7.5MM			0.2953				31/64	0.4844					
			19/64	0.2969		12.5MM			0.4921					
	7.6MM			0.2992				1/2	0.5000					
		N		0.3020		13MM			0.5118					
	7.7MM			0.3031				33/64	0.5156					
	7.75MM			0.3051				17/32	0.5312					
	7.8MM			0.3071		13.5MM			0.5315					